

Work Order ID 57756

April 14, 2010 11:48:35 AM



Page 1

Item ID: D412-761-049

Accept



Setup Start



Revision ID:

Stop



Item Name: Armrest

Start Date: 4/14/10 Start Qty: 1.00



Cust Item ID:

Required Date: 4/19/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN D412-761

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-761-049 CHG002

8/10/04/26

10 for BG 10/04/26

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

=> m. h 10/04/26

IX

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/04/26

IX

Work Order ID 57756

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Page 2

Item ID: D412-761-049

Accept

Setup Start

Revision ID:

Stop

Item Name: Armrest

Start Date: 4/14/10

Start Qty: 1.00

Cust Item ID:

Required Date: 4/19/10

Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-761-049

Location:

PPP Rev: A

10-4-26

70

SP

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/04/27

10-04-27

Picklist Print

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Page 1

Work Order ID: 57756

Parent Item: D412-761-049

Parent Item Name: Armrest

Comments: IPP Rev:A 08-09-10 new issue DD verified by:JLM
IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC

Start Date: 4/14/10

Required Date: 4/19/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3694-041		Manufactured	No			110	Each	6.0000	1.0000			



MOUNTING PLATE

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST255

6

56692 ✓

2

56889

4

110

Each

6.0000

1.0000



IX m-k 10/04/26

D3695-041



Slider Assembly

Manufactured No

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST255

6

56693

3

56890

3

110

Each

1.0000

1.0000



B 56890 IX m-k 10/04/26

D3780-041



Armrest Assembly

Manufactured No

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST261

1

54821 ✓

1

IX m-k 10/04/26

Picklist Print

April 14, 2010 11:48:29 AM

Work Order ID: 57756

Parent Item: D412-761-049

Parent Item Name: Armrest

Comments: IPP Rev:A 08-09-10 new issue DD verified by:JLM
IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC

Start Date: 4/14/10

Required Date: 4/19/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty-To-Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3-6A
Bolt

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST351	283	
113149 ✓	83	
113359	200	

11X m-h 10/04/26

AN6-26
Bolt

Purchased No 110 Each 14.0000 1.0000

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST342	14	
112489 ✓	14	

1X m-h 10/04/26

AN310-6
Castellated Nut

Purchased No 110 Each 16.0000 1.0000

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST314	16	
110139 ✓	16	

1X m-h 10/04/26

Picklist Print

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Work Order ID: 57756

Parent Item: D412-761-049

Parent Item Name: Armrest

Comments: IPP Rev:A 08-09-10 new issue DD verified by:JLM
IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC

Start Date: 4/14/10

Required Date: 4/19/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10 Washer		Purchased	No			110	Each	0.0000	11.0000			
AN960JD616L Washer		Purchased	No			110	Each	135.0000	1.0000			

NA S1149003635

M114292

11X m-l 10/04/26

Warehouse
Location

Main Warehouse
ST347
111819 ✓

Loc Qty

135
135

Loc Code

1X m-l 10/04/26

NAS1515H6L



WASHER

Purchased No

110 Each

64.0000

2.0000

Warehouse
Location

Main Warehouse
ST277
18918 ✓

Loc Qty

64
64

Loc Code

2X m-l 10/04/26

MS24665-302



Cotter Pin

Purchased No

110 Each

84.0000

1.0000

Warehouse
Location

Main Warehouse
ST309
113644 ✓

Loc Qty

84
84

Loc Code

1X m-l 10/04/26

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Shop Packet Print

Page 3

Picklist Print

Page 4

April 14, 2010 11:48:31 AM

Work Order ID: 57756



Parent Item: D412-761-049

Parent Item Name: Armrest

Start Date: 4/14/10

Required Date: 4/19/10

Comments: IPP Rev:A 08-09-10 new issue DD verified by:JLM
IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21071L3 		Purchased	No			110	Each	50.0000	3.0000			
ANCHOR NUT												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse	M 102589	
ST302	50	
114348	50	

3X m-h 10/04/26

MS21075L3 	Purchased
Nutplate	

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST303	87	
114227 ✓	87	

8X m-h 10/04/26

5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X					D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X	1			D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X			D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			X		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1				X	D412-761-049	ARMREST KIT, LH
	1				D3589-041	LATCH ASSEMBLY
	1				D3589-047	FORWARD GUIDE
	1				D3589-049	AFT GUIDE
	2				MS16997-22	SCREW
	2				AN960JD6L	WASHER
	2				MS21042L06	NUT
		1			D3676-1	LARGE BUBBLE WINDOW
		1			D3678-1	PLACARD
		1			D3678-3	PLACARD
		1			D3700-1	INBOARD WINDOW DOUBLER
		1			D3700-3	OUTBOARD WINDOW DOUBLER
		1			D3701-1	FLOOR DOUBLER
		1			D3702-1	FORWARD DOUBLER
		1			D3703-1	AFT DOUBLER
		1			D3703-3	AFT CORNER DOUBLER
		1			D3703-5	AFT CAP
		1			D3704-1	ESCUTCHEON
		1			D3704-3	ESCUTCHEON
		1			D3708-1	ANGLE
		1			D3708-3	ANGLE
		1			D3709-1	ANGLE
		1			D3709-3	ANGLE
		1			D3802-1-135	SEAL
		1			DT9458	CUTTING TEMPLATE
		26			AN3-7A	BOLT
		52			AN960JD10	WASHER
		26			MS21042L3	NUT
		1			MS24694-C5	SCREW (OR MS24694-S5)
		1			MS24694-C13	SCREW (OR MS24694-S13)
			1		D3705-041	INSTRUMENT PANEL ASSEMBLY
			1		D3705-043	* INSTRUMENT PANEL WELDMENT
			1		D3335-1	* SPRING
			1		D3705-5	* ACCESS PANEL
			1		D3706-5	* PIN
			2		D3707-3	* MOUNTING LUG
			4		AN526C1032R6	* SCREW
			1		AN960JD516	* WASHER
			1		MS171498	* SPRING SLOTTED PIN
			4		MS24693-C272	* SCREW (OR MS24693-S272)

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

(CONTINUED FROM PAGE 8)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
			2		D3707-1	MOUNTING LUG
			1		D3790-1	INDEXING BLOCK
			1		D3867-1	CONNECTOR PLATE
			4		AN3-3A	BOLT
			6		AN526C1032R6	SCREW
			2		AN743-12	BRACKET
			6		AN960JD10L	WASHER
			6		MS21075L3	NUTPLATE (OR MS21073-3)
			4		MS24693-C272	SCREW (OR MS24693-S272)
			1		MS27039-1-17	SCREW
			1		MS27039-1-27	SCREW
			4		MS21042L3	NUT
			2		MS21919WDG8	CLAMP
				1	D3694-041	MOUNTING PLATE ASSEMBLY
				1	D3694-1	* KEYWAY
				1	D3694-3	* PROTECTIVE PLATE
				1	D3694-5	* MOUNTING PLATE
				1	AN526C1032R8	* SCREW
				5	AN960JD10	* WASHER
				4	MS21042L3	* NUT
				2	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				1	MS24693-C271	* SCREW (OR MS24693-S271)
				4	MS24693-C273	* SCREW (OR MS24693-S273)
				1	D3695-041	SLIDER ASSEMBLY
				1	D3695-1	* SLIDER
				1	D3695-3	* STOPPER
				1	D3801-1	* HAND RETRACTABLE SPRING PLUNGER
				1	MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
				4	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				4	MS24693-C276	* SCREW (OR MS24693-S276)
				1	D3780-041	ARMREST ASSEMBLY
				1	D3696-041	* ARM ASSEMBLY
				1	D3696-1	** ARM
				1	D3801-3	** HAND RETRACTABLE SPRING PLUNGER
				1	D3781-041	* LATERAL CUSHION ASSEMBLY
				1	D3781-043	* ARMREST CUSHION ASSEMBLY
				1	D3785-3	* BRACKET
				1	D3977-1	* BOLT
				1	D3978-1	* NUT (CASTELLATED)
				1	D3979-1	* WASHER (SQUARE HOLE)
				2	AN970-6	* WASHER
				1	MS24665-302	* COTTER PIN
				2	MS21042L3	* NUT
				2	MS24693-C272	* SCREW
				2	MS24693-C277	* SCREW
				1	NAS1149D0663J	* WASHER

* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D412-761

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QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				11	AN3-6A	BOLT
				1	AN6-26	BOLT
				1	AN310-6	CASTELLATED NUT
				11	AN960JD10	WASHER
				1	AN960JD616L	WASHER
				2	NAS1515H6L	WASHER
				1	MS24665-302	COTTER PIN
				3	MS21071L3	ANCHORNUT
				8	MS21075L3	NUTPLATE

6.0 PARTS LIST, OPTIONAL VENT KIT

QTY -141	PART NUMBER	DESCRIPTION
X	D412-761-141	VENT KIT
4	D3932-1	SNAP VENT

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Revision: D

Date: 09.06.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries